

SHIFT PRESSURE CONTROL FOR AUTOMATIC TRANSMISSION

BACKGROUND OF THE INVENTION

[0001] The present invention relates to shift pressure control system and process for controlling a shift fluid pressure in an automatic transmission.

[0002] A Published Japanese Patent Application Publication No. H06(1994)-331017 shows a shift pressure control system for an automatic transmission.

10 SUMMARY OF THE INVENTION

[0003] It is an object of the present invention to provide shift pressure control system and/or process for controlling a shift pressure for an automatic transmission properly even when an engine load is changed during a shift operation.

[0004] According to one aspect of the present invention, a shift pressure control apparatus for controlling a shift pressure to perform a shift in an automatic transmission, comprises: a controller to determine a starting input-torque-dependent pressure from a transmission input torque at a start of a shift; to hold the shift pressure at the starting input-torque-dependent pressure during the shift; to monitor an operating parameter representing an engine load of an engine connected with the automatic transmission, to detect an engine load change; and to modify the shift pressure to a modified pressure determined by modifying the starting input-torque-dependent pressure with a difference between a second engine-load-dependent pressure determined from the

engine load after the engine load change and a first engine-load-dependent pressure determined from the engine load at the start of the shift when the engine load change is detected.

- 5 **[0005]** According to another aspect of the invention, a shift pressure control process for controlling a shift pressure to perform a shift in an automatic transmission, comprises: determining a starting input-torque-dependent pressure from a transmission input torque at a start of a
- 10 shift; holding the shift pressure at the starting input-torque-dependent pressure during the shift; monitoring an operating parameter representing an engine load of an engine connected with the automatic transmission, to detect an engine load change; and modifying the shift
- 15 pressure to a modified pressure determined by modifying the starting input-torque-dependent pressure with a difference between a second engine-load-dependent pressure determined from the engine load after the engine load change and a first engine-load-dependent pressure
- 20 determined from the engine load at the start of the shift when the engine load change is detected.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] FIG. 1 is a schematic view showing an automatic transmission equipped with a shift pressure control system according to one embodiment of the present invention.

[0007] FIG. 2 is a flowchart showing a shift pressure control process performed by the control system of FIG. 1.

[0008] FIG. 3 is a time chart illustrating operations of the shift pressure control system shown in FIGS. 1 and 2.

[0009] FIGS. 4A and 4B are graphs, respectively, showing a characteristic of the shift pressure with respect to a transmission input torque, and a characteristic of the shift pressure with respect to an engine throttle opening,
5 used in the control process of FIG. 2.

[0010] FIG. 5 is a time chart illustrating operations of a shift pressure control system of an earlier technology when there is no accelerator operation during a shift.

10 [0011] FIG. 6 is a graph showing a characteristic of an engine torque with respect to an engine speed.

[0012] FIG. 7 is a graph showing a characteristic of a torque converter torque ratio with respect to a torque converter speed ratio.

15 [0013] FIG. 8 is a time chart illustrating operations of the shift pressure control system of the earlier technology when the accelerator is operated during a shift.

DETAILED DESCRIPTION OF THE INVENTION

[0014] FIG. 5 illustrates the shift operation of an automatic transmission. At a shift command instant t_1 at
20 which a shift command is produced, a shift pressure control system starts the engagement control of the friction engagement elements for shifting such as clutches and brakes. In the process of the engagement control of the friction engagement elements, the shift proceeds to enter
25 an inertia phase at an instant t_2 . During the inertia phase, an effective gear ratio i varies from a before-shift-gear ratio to an after-shift-gear ratio, where the effective gear ratio i is specified as a ratio between a turbine speed N_t of the torque converter (transmission input speed) and a
30 transmission output speed N_o ($i = N_t/N_o$). Additionally, an

engine speed N_e (torque converter input speed) and the turbine speed N_t (transmission input speed) vary with time, for example, in a manner of time series, as shown in FIG. 5. At an instant t_3 , the shift operation ends.

- 5 **[0015]** During the shift, the engine speed N_e (torque converter input speed) and the turbine speed N_t (torque converter output speed) vary with time and thereby a speed ratio e of the torque converter ($e=N_t/N_e$) varies with time as shown in FIG. 5.

10 When, for example, the engine speed N_e and the speed ratio e of the torque converter varies during the shift from the value of point A to the value of point B shown in FIG. 5, respectively, the shift pressure is controlled in the following manner.

- 15 **[0016]** The engine torque T_e tends to vary with respect to the engine speed N_e as shown in FIG. 6. When the engine speed N_e varies from the value of point A to the value of point B as shown in FIG. 5, the engine torque T_e varies from the value of point A to the value of point B as
20 shown in FIG. 6.

The torque ratio t (output torque/input torque) of the torque converter tends to vary with respect to the speed ratio e of the torque converter as shown in FIG. 7. When the speed ratio e varies from the value of point A to the
25 value of point B as shown in FIG. 5, the torque ratio t varies from the value of point A to the value of point B as shown in FIG. 7.

- [0017]** The transmission input torque T_i is equal to the product obtained by multiplying the engine torque T_e by
30 the torque converter torque ratio t , and the transmission

input torque T_i during the shift varies with time as shown by a broken line α_1 in FIG. 5.

If the control system employs the value of the transmission input torque T_i (α_1) as an shift control input torque T_{is} (input torque used for the shift control) without modification and determines the shift pressure P_s for governing the engagement control of the friction engagement elements, depending on the input torque T_i as shown by a broken line β_1 in FIG. 5, the shift pressure P_s becomes excessive to cause a shift shock, as is evident from the variation with time (output torque wave form) of the transmission output torque T_o during the shift as shown by a broken line γ_1 .

[0018] In order to prevent such an excessive increase of the shift pressure P_s , the control system as disclosed in the before-mentioned Japanese patent document (H06(1994)-331017) holds the shift control input torque T_{is} at the value of transmission input torque T_i at the shift start instant t_2 detected in accordance with the effective gear ratio I , as shown by a solid line α_2 in FIG. 5, and determines the shift pressure P_s as shown by a solid line β_2 in FIG. 5, in dependence on the thus-held shift control input torque T_{is} (α_2).

Thus determined shift pressure P_s (β_2) does not become excessive, and the control system can provide a smooth time variation (output torque waveform) of the transmission output torque T_o during the shift as shown by a solid line γ_2 as compared to the output torque waveform

of the conventional example as shown by the broken line γ_1 , and thereby restrain a shift shock.

[0019] When the throttle opening TVO is changed by depressing accelerator pedal at an instant t_2' during the 5 shift as shown in FIG. 8, the control system of the before-mentioned Japanese patent document (H06(1994)-331017) releases the hold of the value of the shift control input torque T_{is} and sets the actual transmission input torque T_i as the shift control input torque T_{is} , which causes 10 the following problems.

[0020] When the throttle opening TVO is increased stepwise at the instant t_2' as shown in FIG. 8, the engine speed N_e and the turbine speed N_t vary with time as shown by broken lines, respectively, instead of solid lines (the 15 same as the solid lines shown in FIG. 5). And the speed ratio e of the torque converter and the effective gear ratio i vary as shown in FIG. 8.

With the increase of the engine torque due to the increased throttle opening TVO and the increase of the 20 torque ratio t due to change of the speed ratio e of the torque converter, the transmission input torque T_i is increased as shown by a one-dot chain line α_3 , from the broken line α_1 (corresponding to α_1 in FIG. 5) of the case where the throttle opening TVO is not increased.

25 [0021] In this case, the control system of the earlier technology releases the hold of the shift control input torque T_{is} at the TVO increase instant t_2' shown in FIG. 8, and sets the actual transmission input torque T_i (α_3) as the shift control input torque T_{is} as shown by a solid line α_4 .

Moreover, the control system is adapted to set the shift pressure P_s depending on thus reset input torque T_{is} (α_4), as shown by a solid line β_4 in FIG. 8.

- Therefore, though the actual increment of the transmission input torque T_i due to the throttle opening TVO increase at the instant t_2' in FIG. 8 is equal to the difference between α_3 and α_1 ($\alpha_3-\alpha_1$) as shown by ΔT_{i1} in FIG. 8, the shift control input torque T_{is} is increased, after the release of hold of the shift control input torque T_{is} at the TVO increase instant t_2' , by the amount equaling to the difference between α_3 and α_2 ($\alpha_3-\alpha_2$) (this α_2 corresponds to α_2 in FIG. 5) as shown by ΔT_{i2} in FIG. 8.

- [0022]** Accordingly, the increase of the shift pressure P_s after the release of hold of the shift control input torque T_{is} becomes as large as the difference between β_4 and β_2 ($\beta_4-\beta_2$) (this β_2 corresponds to β_2 in FIG. 5), beyond the actual increase ΔT_{i1} of the transmission input torque due to the throttle opening TVO increase at the instant t_2' . This excessive increase in shift pressure P_s causes a large torque step in the transmission output torque T_o as shown by a solid line γ_4 , resulting in a great shift shock.

- [0023]** On the other hand, if the control system keeps the hold of the shift control input torque T_{is} after the TVO increase instant t_2' as shown by the broken line α_2 in FIG. 8 and determines the shift pressure P_s depending on the input torque T_{is} as shown by a broken line β_2 in FIG. 8, the transmission output torque T_o varies with time due to a shortage of the shift pressure P_s as shown by a broken line γ_2 , which causes feeling of slow shift.

[0024] FIG. 1 shows a power train of a vehicle including an automatic transmission 1 having a shift pressure control apparatus according to an embodiment of the present invention as well as a shift control system for the 5 automatic transmission 1.

The power train includes an engine 2 on the side of an input shaft of the automatic transmission 1. The automatic transmission 1 is drivingly connected with the engine 2 through a torque converter 3.

10 The power output of the engine 2 is adjusted by a throttle valve 4. The rotation of the engine 2 is inputted through the torque converter 3 to the automatic transmission 1.

15 The automatic transmission 1 converts an input rotation from the engine 2 into an output rotation of a rotational speed and a torque corresponding to a selected gear speed, and transmits the output rotation through an output shaft 5 toward drive wheels (not shown) for driving the vehicle.

20 **[0025]** The automatic transmission 1 includes a control valve body 6 used for shift control. The control valve body 6 has shift solenoids 7 and 8 inserted therein as well as an oil pressure source 9 built therein, although they are shown out of the control valve body 6 in FIG. 1 for convenience' 25 sake.

The oil pressure source 9 creates a shift pressure Ps (generally referred to as a line pressure) by using working fluid discharged from an engine-driven oil pump 10, and delivers the shift pressure to the shift solenoids 7 and 8 to 30 serve the later mentioned shift control of the automatic

transmission 1 and also to the torque converter 3 for its actuation.

5 [0026] The oil pressure source 9 includes an orifice 11, a line pressure solenoid 12, a pressure modifier valve 13 and a pressure regulator valve 14.

10 The line pressure solenoid 12 operates under duty control as mentioned later. The line pressure solenoid 12 creates a pilot pressure corresponding to the desired shift pressure P_s with a discharge pressure supplied through the orifice 11 from the oil pump 10, and then applies the pilot pressure to the pressure modifier valve 13.

15 The pressure modifier valve 13 amplifies the aforementioned pilot pressure to supply to the pressure regulator valve 14. The pressure regulator valve 14 adjusts the discharge pressure from the oil pump 10 to the shift pressure P_s which is proportional to the pilot pressure from the pressure modifier valve 13, and supplies the shift pressure P_s to the torque converter 3 and the shift solenoids 7 and 8.

20 [0027] The automatic transmission 1 determines the drive path (or selected gear speed) in the gear mechanism by supplying the shift pressure P_s to corresponding friction engagement elements through on/off combination of shift solenoids 7 and 8. The on/off action of shift solenoids 7
25 and 8 and duty control of the line pressure solenoid 12 are governed by a transmission controller 21.

30 To meet this, the controller 21 receives input information about the opening degree of the throttle valve 4 (throttle opening: TVO) from the throttle opening sensor 22, engine intake air quantity Q from an intake air quality

sensor 23, engine speed Ne from an engine speed sensor 24, transmission output speed No (vehicle speed: VSP) from a vehicle speed sensor 25, and turbine speed Nt which represents the output speed of the torque converter 3 from 5 a turbine speed sensor 26. In this example, the throttle opening TVO is used as the operating parameter representing engine load.

[0028] The controller 21 executes a control program shown in FIG.2 based on these input information and 10 performs the shift control and shift pressure control as shown in FIG.3.

In the control program shown in FIG. 2, the first step S1 reads the vehicle speed VSP and the throttle opening TVO.

15 The next step S2 determines a desired speed for the present operating condition from the vehicle speed VSP and the throttle opening TVO based on the predetermined shift pattern.

Step S3 compares the present speed with the above 20 desired speed and determines the need of the shift depending on whether the two speeds are different or not. Steps S1~S3 form a shift request decision loop which determines whether a shift operation is required or not.

[0029] If the controller decides that the present speed is 25 the same as the desired speed and the shift is not required, the routine is returned to step S1 for the next iteration of the above shift request decision loop. On the other hand, if the controller decides that the present speed is not the same as the desired speed and the shift is required, the

routine proceeds to step S4 and the following steps to perform shift control and shift pressure control.

Step S4 produces a shift command at an instant t_1 (a shift command instant), and also starts up the timer TMs to
5 measure an elapsed time from the shift command instant t_1 as shown in FIG. 3.

The shift command determines the on/off combination of shift solenoids 7 and 8 required for selecting the above desired speed, and outputs the corresponding signals to
10 shift solenoids 7 and 8. By this command, the automatic transmission 1 can be shifted from the present speed to the desired speed.

[0030] In order to control the shift pressure P_s (shown in FIG. 1) to be applied to the friction engagement
15 elements for this shift, the next step S5 calculates a transmission input torque T_i and an effective gear ratio i , and also reads the throttle opening TVO.

The transmission input torque T_i is determined by multiplying an engine torque T_e by a torque ratio t of the
20 torque converter 3, where the engine torque T_e is determined from the engine speed N_e and the engine intake air quantity Q (refer to FIG. 6), and the torque ratio t is determined from the speed ratio e of the torque converter 3 (refer to FIG. 7) which is the ratio of the
25 turbine speed N_t to the engine speed N_e ($e=N_t/N_e$).

The effective gear ratio i is determined by dividing the turbine speed N_t (representing the transmission input speed) by the transmission output speed N_o .

[0031] Step S6 determines an input-torque-dependent
30 shift oil pressure P_{si} (shift pressure determined in

dependence on the transmission input torque) from the transmission input torque T_i according to a pressure-torque characteristic map shown in FIG. 4A, and outputs this pressure P_{si} as the shift pressure P_s to the line pressure 5 solenoid 12 shown in FIG. 1. Thus, the shift pressure P_s to be applied to the friction engagement elements which govern the progress of the shift is adapted to correspond to the transmission input torque T_i .

- The pressure-torque characteristic map of the input-torque-dependent shift pressure P_{si} shown in FIG. 4A is preliminarily determined, by experiments on the design stage of the automatic transmission, as desired value for countermeasure against a shift shock, with respect to the transmission input torque T_i as a parameter.
- 15 [0032] Step S7 checks whether the above-mentioned timer T_{Ms} is not less than a shift start detection time T_{Mo} (time to detect the start of the shift) as shown in FIG.3, or whether the effective gear ratio i is not more than (not less than, when downshifting) a shift start detection gear ratio 20 is (gear ratio to detect the start of the shift); and thereby decides whether a shift start instant t_2 (at which the shift starts, that is, the inertia phase starts) shown in FIG. 3 is reached.

During the period until the shift start instant t_2 , the controller repeats steps S5 and S6 to determines the shift pressure P_s independence on the transmission input torque T_i , and makes the shift progress smoothly.

- [0033] When step S7 decides that the shift start (inertia phase start) instant t_2 is reached, the routine proceeds to 30 step S8. Step S8 stores the throttle opening TVO (engine

load) at instant t2 as a first throttle opening value (or throttle opening hold value) TV01, and stores the transmission input torque T_i at instant t2 as a first input torque (or input torque hold value) T_{i1} which is used as the 5 shift control input torque T_{is} .

Step S9 determines the input-torque-dependent shift pressure P_{si} from the first input torque T_{i1} stored at the shift start instant t2 according to the pressure-torque characteristic map shown in FIG. 4A.

10 Step S10 determines a throttle-opening-dependent shift pressure P_{st} (shift pressure determined in dependence on the throttle opening) from the first throttle opening value TV01 stored at the shift start instant t2 according to a pressure-throttle opening (load) characteristic map 15 shown in FIG. 4B, and sets this shift pressure P_{st} as a first throttle-opening-dependent shift pressure P_{st1} .

[0034] The pressure-throttle opening characteristic map of the throttle-opening-depending shift pressure P_{st} shown in FIG. 4B is preliminarily determined, by experiments on 20 the design stage of the automatic transmission, as a desired value for countermeasure against a shift shock, with respect to the throttle opening TVO as a parameter.

However, the relation of the transmission input torque T_i variation to the throttle opening TVO variation differs 25 among regions of the throttle opening TVO . Therefore, there is no correlation between the pressure-throttle opening characteristic map of the throttle-opening-dependent shift pressure P_{st} shown in FIG. 4B and the pressure-torque characteristic map of the input-torque-dependent shift pressure P_{si} shown in FIG. 4A.

[0035] Step S11 checks whether a flag FLAG is 0 or 1. This flag FLAG is a condition code which is set to one on the occurrence of a considerable change in the throttle opening TVO during the shift, as described later.

5 If FLAG is 0, that is, there is no considerable change in the throttle opening TVO during the shift, the routine proceeds to step S12. Step S12 reads the present throttle opening TVO. The next step S13 checks whether the absolute difference ($|TVO_1 - TVO|$) between the present
10 throttle opening TVO and the first throttle opening value TVO₁ obtained at the shift start instant t₂ is more than or equal to a set value ΔTVO_0 illustrated in FIG. 3, to determine whether a considerable change in the throttle opening during the shift occurs.

15 The set value ΔTVO_0 is defined as a minimum value of the throttle opening change which arouses an actual sense of unpleasant shift shock.

[0036] When a considerable change in the throttle opening TVO during the shift occurs at the instant t_{2'} shown in FIG. 3, and hence the answer of step S13 is YES, step S14 stores the throttle opening TVO (engine load) at the instant t_{2'} as a second throttle opening value TVO₂. Step S15 sets the above-mentioned FLAG to 1 to memorize the occurrence of a considerable change in the throttle
25 opening TVO during the shift.

However, when there is no considerable change in the throttle opening TVO during the shift, and hence the answer of step S13 is NO, the routine proceeds to step S16. Step S16 sets the above first throttle opening value TVO₁ 30 as the second throttle opening valve TVO₂.

Step S17 determines the throttle-opening-dependent shift pressure Pst from the second throttle opening value TVO2 determined in step S14 or S16 according to the pressure-throttle opening characteristic map shown in FIG.

- 5 4B, and sets the determined shift pressure Pst as a second throttle-opening-dependent shift pressure Pst2 (determined by the throttle opening at the time of a throttle operating). Then, the routine proceeds to step S18.

- [0037] Once step S15 is executed, the answer of step
10 S11 becomes negative, and the routine proceed to step S18 without executing steps S12~S17.

- [0038] Step S18 determines the shift pressure Ps by adding a difference (Pst2-Pst1) between the second throttle-opening-dependent shift pressure Pst2 (determined at step S17 as illustrated in FIG. 4B) and the first throttle-opening-dependent shift pressure Pst1 (determined at step S10 as illustrated in FIG. 4B), to a starting input-torque-dependent shift pressure Psi (determined at step S9), and outputs the determined shift pressure Ps ($Psi + (Pst2 - Pst1)$)
20 to the line pressure solenoid 12 shown in FIG. 1.

As a result, when a considerable change in the throttle opening TVO occurs at the instant $t2'$ shown in FIG. 3, the shift pressure Ps to be applied to the friction engagement elements for governing the progress of shift operation is varied from the starting input-torque-dependent pressure to the modified pressure shown by a solid line β_5 in FIG. 3 which is set equal to a sum of the starting input-torque-dependent pressure Psi and the throttle-opening-dependent shift pressure difference ($Pst2 - Pst1$) which corresponds to the input torque change due to
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the throttle opening change ΔTVO as shown by the broken line β_2 in FIG. 3 (corresponding to the same reference numeral shown in FIG. 8).

[0039] The shift pressure P_s is conventionally set to the 5 high value as shown by a broken line β_4 in FIG. 3 (corresponding to the same reference numeral shown in FIG. 8) in response to the input torque T_i shown by a broken line α_3 in FIG. 3 (corresponding to the same reference numeral shown in FIG. 8). Consequently, the 10 output torque T_o is increased sharply in the waveform shown by a broken line γ_4 (corresponding to the same reference numeral shown in FIG. 8), with the result of a great shift shock.

By contrast, the shift pressure control system 15 according to this embodiment determines the correction amount ($P_{st2}-P_{st1}$) of the shift pressure P_s accurately in conformity with the input torque change due to the throttle opening (engine load) change ΔTVO , and thereby restrains a shift shock effectively as intended with the waveform of 20 the output torque T_o as shown by a solid line γ_5 in FIG. 3.

[0040] Step S19 checks whether the above timer T_Ms measuring the elapsed time from the shift command instant t_1 is not less than a shift end detecting time T_{Me} (time to detect the shift end) shown in FIG. 3, or whether the 25 effective gear ratio i is not more than (not less than, when down shifting) q shift end detecting gear ratio i_e (gear ratio to detect the shift end) shown in FIG. 3 to determine whether a shift end instant t_3 shown in FIG. 3 (an end of the inertia phase) is reached.

During the period between the instant t_2 and the shift end instant t_3 , the above shift pressure P_s is continuously controlled by repeating steps S11~S18 to achieve the above advantageous effect. When the shift end instant t_3
5 is reached, step S20 releases the hold or retention of the first throttle opening value (TVO1), the at-shift-start transmission input torque (T_{i1}), and the second throttle opening value (TVO2). Step S21 resets the above-mentioned flag FLAG and the timer TMs to 0 to prepare the
10 next shift operation.

[0041] Additionally, in this embodiment, the controller is adapted to modify the shift pressure P_s only when a change in the throttle opening TVO is equal to or more than the preset throttle opening change ΔTVO_0 . Therefore, the
15 control system can prevent useless repetition of modification of the shift pressure P_s responsive to such a small change in the throttle operation not to cause a sense of unpleasant shift shock.

[0042] In the above embodiment, the controller is adapted to control the source pressure (generally called line pressure) of the automatic transmission as the shift pressure P_s . However, as an alternative, in the case of a direct driven valve type automatic transmission capable of controlling the working pressures of friction engagements
20 individually, it is also possible to control direct-acting valves individually to obtain the above-mentioned effects.
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[0043] This application is based on a prior Japanese Patent Application No. 2003-035898 filed in Japan on February 14, 2003. The entire contents of these Japanese

Patent Application No. 2003-035898 are hereby incorporated by reference.

[0044] Although the invention has been described above by reference to certain embodiments of the invention, the 5 invention is not limited to the embodiments described above. Modifications and variations of the embodiments described above will occur to those skilled in the art in light of the above teachings. The scope of the invention is defined with reference to the following claims.